

*Specialty gases*



Products, services and solutions

## The SIAD Group

SIAD is an international chemical group active for almost 100 years  
in the businesses of **Industrial Gases, Engineering,**  
**Healthcare, LPG and Natural Gas;**  
in addition it offers energy solutions and environmental management services.



## Values



Research,  
Technology  
and Innovation



Experience,  
Tradition  
and Strength



Geographical  
and sector  
diversification



Commitment to  
Quality, Safety  
and the Environment



Reliability,  
Professionalism  
and Expertise



Attention to  
social and  
cultural issues

## Sections

### Industrial Gases

*SIAD* - Production and distribution of industrial, specialty, food-grade and medical gases.

Present in 16 European countries with manufacturing and trading companies.

*Tecnoservizi Ambientali* - Services aimed at achieving environmental sustainability through the recovery and/or the disposal of hazardous and non-hazardous industrial waste.

### Healthcare

*Medigas Italia / Magaldi Life* - Innovative services and products for home and hospital care.

### Engineering

*SIAD Macchine Impianti* - Design, production and installation of cryogenic air separation units, cryogenic nitrogen generators, natural gas liquefaction systems, reciprocating compressors for process gas and air, plus instrument air packages.

*ESA* - Systems, solutions and components for industrial combustion.

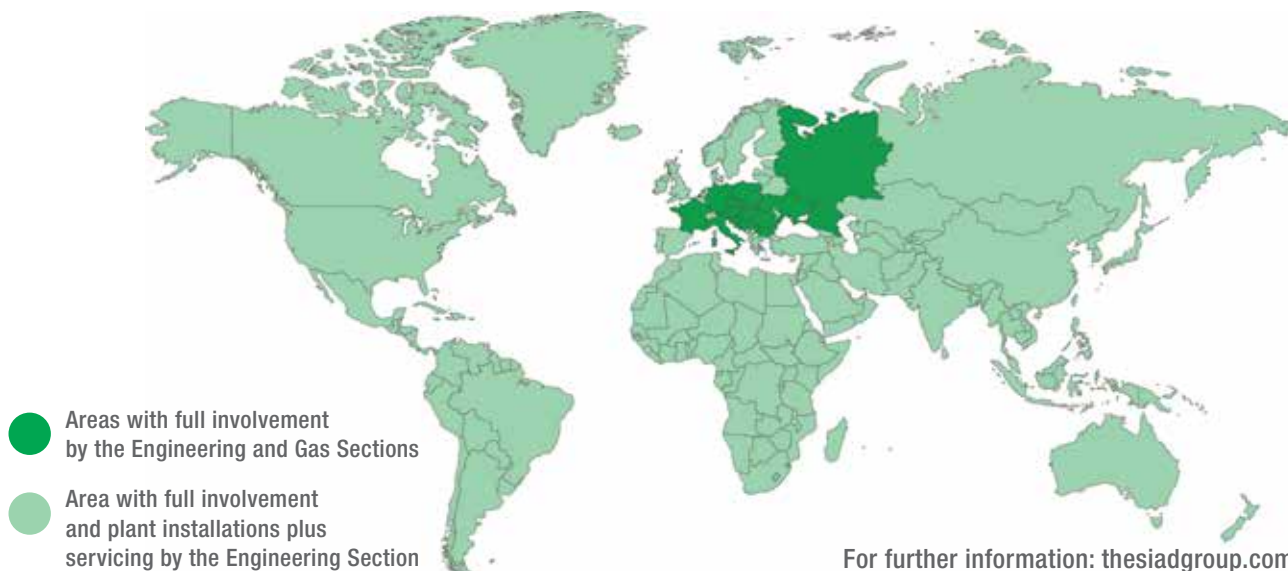
*Tecno Project Industriale* - Systems for the production, recovery, extraction, liquefaction and vaporization of carbon dioxide and biogas upgrading systems. Biogas upgrading plants to purify biogas produced by anaerobic digestion from organic waste, processing scrap and by-products, effluent from livestock farming, crop wastes and other biomass and plants for polishing and liquefaction of biomethane, bioLNG and bioCO<sub>2</sub>.

*Pentatec* - Gas analysis systems.

### LPG and Natural Gas

*Istrabenz plini Group* - Production and sale of liquefied petroleum gas and methane gas for civil and industrial use.

## Worldwide presence



For further information: [thesiadgroup.com](http://thesiadgroup.com)

# The SIAD Specialty Gases Laboratory



Dedicated to the production and analysis of pure gases, gas mixtures and applied research on new technological aspects

Established in the 1930s, the SIAD Specialty Gases Laboratory is dedicated to the production and analysis of pure and extra pure gases and gas mixtures, as well as to applied research in the service of innovative technologies.

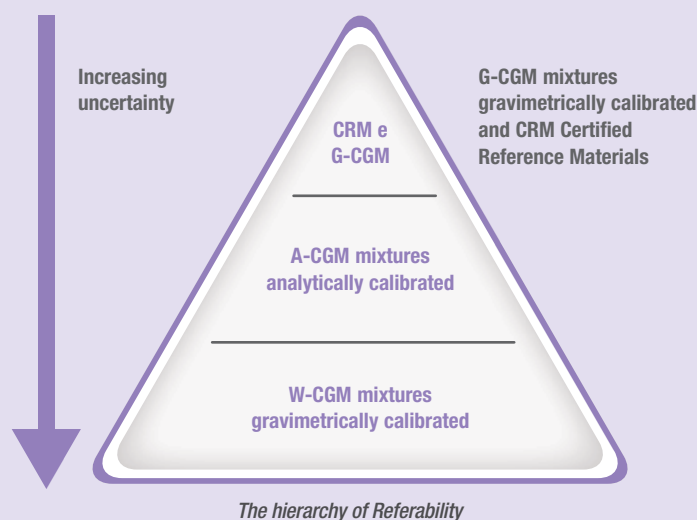
The Laboratory has a leading-edge filling system and a wide and diversified range of instruments and tools; it relies on a team of highly skilled technicians with long-standing experience in the field of specialty gases.



## TYPE OF ACCREDITATIONS

Thanks to these accreditations, SIAD can produce:

- gas mixtures calibrated gravimetrically according to the standard **ISO 6142-1** or according to an accredited method internally developed, these are the Accredia traceable mixture G-CGM and W-CGM, both analytically verified
- gas mixtures calibrated analytically by comparison with other traceable mixtures of the Center in accordance with standard ISO 6143, these are the traceable mixtures A-CGM
- certified reference materials (C-CRM) produced gravimetrically according to **ISO 6142-1** with guarantee stated on the certificate.



## LAT Calibration Center No. 143 and Reference Material Producer RMP No. 143

The LAT Center is accredited according to the **ISO/IEC 17025** standard for gravimetric and analytical calibration of gas mixtures and for the calibration of equipment for analytical measurement.

The RMP Producer is accredited according to the standard **ISO 17034** for the production of Certified Reference Materials.

### Traceability

Property of a measurement result whereby the result can be related to a reference through a documented unbroken chain of calibrations, each contributing to the measurement uncertainty.



LAT N° 143



RMP N° 143

The Centre produces traceable metrological mixtures that can be used in the environmental field, for monitoring gas emissions of vehicle or for the natural gas analysis.







## FIELDS OF APPLICATION



PETROCHEMICAL



FORENSICS



AUTOMOTIVE



ENERGY



ENVIRONMENT

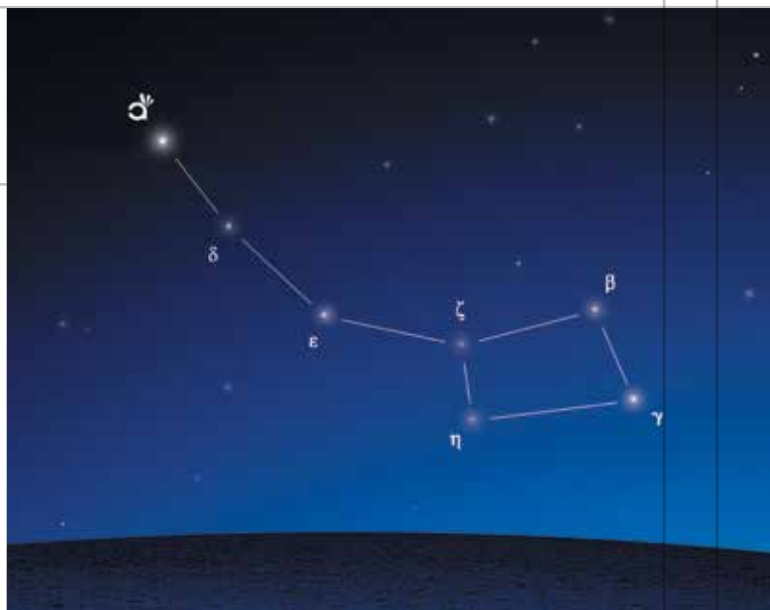


## Perfecta, the SIAD brand dedicated to metrology

Perfecta is the SIAD Group's brand of internationally traceable calibration gas mixtures, calibrated or produced in accordance with ISO 17025 or ISO 17034.

Our mixtures are produced to strict standards of safety, accuracy and quality using technologically advanced preparation systems. SIAD laboratory researchers can use up to 400 different compounds to prepare gas mixtures having the individual components present even at very low concentrations. These preparations are used as metrological references to calibrate measurement instruments and, therefore, ensure measurements traceable to international standards.

We produce gas mixtures with extremely low concentrations for environmental analysis, for use in the automotive industry, in the petrochemical and energy field, for calibrating instruments detecting gaseous pollutants, and for medical field analysis.



perfecta

CONFIGURE YOUR MIXTURE



# Gases of Life District



The Gases of Life District is the new SIAD research center dedicated to the study and development of innovative gas mixtures and their automated and robotic

Gases and their mixtures are intended for use in different sectors: environment, health, pharmaceutical, agri-food, automotive and much more.

## **Agri-food and medical fields**

The gases present in the atmosphere have significant effects on the biology of living organisms, including humans, animals, and plants.

## **Environmental Biology and Chemistry Laboratory**

The Laboratory brings together 35 years of experience in wastewater treatment and remediation of contaminated sites. The Laboratory develops national and international research projects on biological and chemical processes for the removal of pollutants and on process optimization. In the food sector, it develops projects for the sustainability of the agricultural sector with innovative techniques for plant growth and to reduce food waste.

## **Automated Production**

A significant part of the District is dedicated to automated production. The robotic plant autonomously manages the process of filling gas mixtures into cylinders: the mixtures can consist of many components and can be prepared with compositions tailored to the user's request.



Watch the video





## RESEARCH FIELDS



ENVIRONMENTAL



MEDICAL



CHEMICAL



FOOD AND BEVERAGE



AUTOMOTIVE



### Laboratory for the preparation and development of metrological mixtures

Researchers at the SIAD laboratory can use **400 different compounds** to prepare gas mixtures with individual components, even with very low concentrations: each gas mixture can contain up to **135 components**.

These preparations are also used as metrological references to calibrate measuring instruments and therefore guarantee a measurement traceable to international systems.

The goal of the Gases of Life research is to understand how these gases interact with plant or animal cells with the aim of achieving beneficial effects.



# Gas mixtures



SIAD is a leading supplier of ultra-high purity gas mixtures, used in environmental, industrial, medical and scientific applications

SIAD's mixtures are prepared from high-purity components and produced by Research and Specialty Gases Laboratories according to strict standards of safety, precision and quality, using technologically advanced mixing systems. Thanks to a complex and diverse range of instruments and with the aid of skilled and competent staff, SIAD Laboratories are able to prepare gas mixtures which may be comprised of from 2 to over 70 components.

TYPE	DESCRIPTION	USE
MIXTURES FOR OTHER APPLICATIONS	Mixtures for analytical measurement equipment	Calibration or testing of analytical measurement equipment that requires binding measurement performance
	Laser mixtures	Laser machining (assist and laser gases)
	"G" mixtures for burner calibration	Calibration and testing of burner operation
	Biological mixtures	Cell culture treatment in controlled atmosphere
	Mixtures for the electronics industry	Semiconductor doping, etching of surfaces, epitaxial growth of silicon ion implantation
	Kill gas (mixtures based on carbon monoxide)	Reduction reactions in steel-making, separation and purification of metals (nickel), microelectronics
	Mixtures for detecting leaks	Detection of gas leaks in systems and piping
	Mixtures for diving	Breathing underwater and in hyperbaric chambers
	Mixtures for lighting	Lamps
	Mixtures for the metal industry	Degassing aluminium, thermal treatments

*The main types of gas mixtures SIAD offers and their respective areas of application*

## LIGHTCYL - DISPOSABLE GAS CYLINDERS

The LIGHTCYL line can be used wherever the requirement for ease of handling and simplicity in use is essential. It is, above all, particularly well suited for use by the safety sector, for environmental monitoring and in laboratories. Gas mixtures, which are flammable, oxidising, atmospheric gases, and a wide range of pure gases are available.



CLASS OF CERTIFICATION	COMPONENT CONCENTRATION							
	0,1 ppmvol	1 ppmvol	10 ppmvol	100 ppmvol	1000 ppmvol	1 %vol	10 %vol	50 %vol
HIGH PRECISION CERTIFIED GAS MIXTURE	20%	10%	10%	5%	5%	3%	2%	1%
CERTIFIED GAS MIXTURE	40%	20%	20%	10%	10%	10%	5%	2%

*Preparation tolerance*

CLASS OF CERTIFICATION	COMPONENT CONCENTRATION							
	0,1 ppmvol	1 ppmvol	10 ppmvol	100 ppmvol	1000 ppmvol	1 %vol	10 %vol	50 %vol
HIGH PRECISION CERTIFIED GAS MIXTURE	6%	4%	2%	1%	1%	1%	0,5%	0,3%
CERTIFIED GAS MIXTURE	10%	6%	5%	2%	2%	2%	1%	0,5%

*Certification uncertainty*

## Classification

### Certified gas mixtures

These mixtures are prepared using gravimetric and volumetric techniques and then controlled by comparison with primary reference standards. These preparations and analysis are based on international standards ISO 6142 and ISO 6143.

### High Precision gas mixtures

These mixtures are used for exceptionally accurate calibrations and applications on which extremely strict tolerances are required. The use of extremely pure gases and accurate preparation and analysis methods allow to reach a certification accuracy higher than sample gas mixtures.

### Mixtures in liquid phase

These mixtures are certified either using gravimetric data, analytical preparation data or a combination of both, according to the nature and the concentration of the matrix.

Major applications are in process control in petrochemical plants and refineries.



**The mixtures can be prepared in accordance with SIAD internal procedures or agreed with the customer.**

Mixture Composition	% Carbon dioxide (2.5)	% Ethylene oxide (2.5)
SIADTOX 10	90%	10%
SIADTOX 15	85%	15%
SIADTOX 20	80%	20%
SIADTOX 90	10%	90%

Valve connection: UNI 11144-4  
40l cylinders

The sterilant mixtures produced by SIAD are available with different percentages of carbon dioxide and ethylene oxide (both grade 2.5), as shown in Table



## Sterilant gas mixtures

SIAD supplies mixtures based on **ethylene oxide** used for sterilizing disposable medical devices. Thanks to its biocidal properties, it is ideal for being used in thermolabile products that cannot be sterilized by using heat or steam. In addition, it has the advantage of having little impact on materials: it does not alter their appearance and, in the case of plastics, it preserves their transparency.

Ethylene oxide is currently used by companies in the bio-medical sector which produce sterile disposable plastic equipment for haemodialysis, heart surgery, autotransfusion, plasmapheresis, blood filtration, dressing and so on.

This gas is usually marketed mixed with carbon dioxide. Depending on the products to be treated, the sterilization cycles may have some differences related to the operating parameters:

- temperature
- duration of treatment
- concentration of gas and pressure in autoclave
- humidity.

As a result, starting with the specific requirements of the treatment, it is possible to choose between different types of mixture.



**SIAD is the only manufacturer of gas mixtures based on ethylene oxide in Italy and ranks among the leading suppliers in Europe.**



## Pure gases

SIAD produces and supplies pure and high-pure gases for analysis and research laboratories and for industrial applications requiring high quality specialty gases with constant physical and chemical characteristics during the time

SIAD has been producing and selling pure gases since the early 30's, when the laboratory specialized in these products were founded.

SIAD's pure gases are intended for laboratories and industries: production and analysis methods used for their preparation ensure the maximum repeatability of results during use.

SIAD offers a wide range of pure gases to suit many applications. All pure gases are classified by grade, in order to be certain the purity level suits the customer's requirements.

SIAD high-purity gases are suitable for any application where impurity control is important, for example: process controls in chemical industry, heat treatments, chromatography or semiconductors manufacturing.

### Liquid nitrogen

The cryogenic gas that is used most widely by hospitals and industrial plants for research and analysis purposes is liquid nitrogen, an inert molecule with a boiling point at normal atmospheric pressure of  $-196^{\circ}\text{C}$ .

Here are some of the common uses of liquid nitrogen:

- **cryobiology**
- **dermatology**
- **preservation of tissues, semen, plasma, etc.**
- **NMR**
- **laboratory instrumentation** (*electronic microscopes, gas chromatography, etc.*)
- **research.**

**SIAD's pure gases have a purity of up to 99.9999% (grade 6.0) and their chemical and physical characteristics remain constant over time.**

## FIELDS OF APPLICATION

In both gaseous and liquid form, helium finds many applications



CRYOGENICS



WELDING



SEMICONDUCTORS



GAS  
CHROMATOGRAPHY



BREATHING  
MIXTURES



AEROSPACE  
INDUSTRY

GAS	FORMULA	MAX PURITY
HELIUM	He	6.0

## Liquid and gaseous helium

Helium is the second lightest gaseous element, after hydrogen; it is characterised by being the smallest molecule and the chemical element with the lowest boiling point.

In particular, liquid helium is used to obtain temperatures very close to absolute zero in many high-tech industry, research and medical sector applications, such as superconductivity, particle acceleration particle acceleration, MRI diagnostics and NMR analysis.

### Supply mode

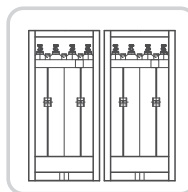
Helium supply mode and range of available services:



TUBE TRAILER



CYLINDERS



CYLINDER PACKS



DEWAR



## FIELDS OF APPLICATION

The rare gases  
find many applications



AEROSPACE  
INDUSTRY



LIGHTING



LASER



MEDICAL



RESEARCH

GAS	FORMULA	MAX PURITY
AMMONIA	NH <sub>3</sub>	5.5
CHLORINE	Cl	4.0
ETHYLENE	C <sub>2</sub> H <sub>4</sub>	3.5
HYDROGEN CHLORIDE	HCl	4.5
NITROUS OXIDE	N <sub>2</sub> O	5.5
SULFUR HEXAFLUORIDE	SF <sub>6</sub>	4.3

*Other process gases*

## Process gases

### Rare gases

The rare gases, which includes krypton, neon and xenon, are present in the atmosphere in very low concentrations.

**SIAD is one of the very few European producers of carbon monoxide, SIAD can also supply this gas in ultra-pure form.**

### Carbon monoxide (CO)

Carbon monoxide, CO, is a valuable chemical intermediate, used widely in the production of numerous chemical compounds, such as, for instance, polyurethanes and polycarbonates.

Carbon monoxide is also used:

- by steel mills, as a reducing agent
- in metal separation and purification processes, especially for nickel
- in microelectronics applications (requiring higher purity levels)
- in environmental monitoring and process control mixtures.



# The SIAD Group

Engineering

Industrial Gases



LPG and Natural Gas

## Industrial Gases

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## LPG, Natural Gas and Biomethane

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CI PUK 007 01/24

